



MD Contact adhesive

Stand: Juli 16

Physical properties	
Color	yellowish
Odor	typical (solvent)
Density	approx. 0,82 g/cm ³
Viscosity @ 20°C	approx. 1.700 mPa.s
Flash point	<0°C
Dry content	41 ± 2%
Dry film	elastic, waterproof
Shelf life	24 months
Temperature resistance	till 80°C
Ozone resistant	yes
Water resistant	yes
Properties	
MD contact adhesive is a very strong adhesion, between EPDM films and in the bonding of EPDM liner on suitable substrates. The connection is elastic and waterproof. After complete curing, the adhesive is temperature resistant up to 80°C. MD contact adhesive is ready to use and must not be diluted or mixed. The processing must be carried out in dry conditions and a temperature of 5°C.	
Seams	
Surfaces must be clean and dry. The seam overlap should be at least 10 cm. Apply MD contact adhesive on both sides, for example with a stiff brush or spatula. The consumption per meter should be about 40 g to 60 g. Then close the seam overlap carefully avoiding air inclusions. After a few hours roll again over the seam. After 12 hours the end curing is reached. In about a week, the maximum bond strength and heat resistance is achieved.	
The values are average values. They serve merely for your information, but assume no warranty.	

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The information in this product has been compiled to the best of our knowledge and is intended purely for information purposes. No claims can be inferred therefrom. Before use, thorough experiments should be carried out. Our brochure represents a basis. Responsibility for possible measures to protect property and persons lies with the user. Safety data sheets on the required standard are available for all products on request.



Flatbonding

Again, it should be noted that the surface is clean and dry. MD contact adhesive is not suitable for the bonding of PS foam or PVC films. Adhesive is applied on both sides using a hard brush or a spatula. Adhesive consumption approximately 150-250 g for each page to be bonded. After a drying time of about 5 to 10 minutes bring the roof sheeting on the ground and immediately roll it well (avoid air inclusions).

Packaging:

Item number

12 tins á 750 g

MPG.D750

24 tins á 250 g

MPG.D250

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